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General Description

FNB51060TD1 is a Motion SPM 55 module providing a fully-featured, high-performance inverter output stage for AC Induction, BLDC, and PMSM motors. These modules integrate optimized gate drive of the built-in IGBTs to minimize EMI and losses, while also providing multiple on-module protection features including under-voltage lockouts, inter-lock function, over-current shutdown, thermal monitoring of drive IC, and fault reporting. The built-in, high-speed HVIC requires only a single supply voltage and translates the incoming logic-level gate inputs to the high-voltage, high-current drive signals required to properly drive the module's robust short-circuit-rated IGBTs. Separate negative IGBT terminals are available for each phase to support the widest variety of control algorithms.

_{rms} / min.

Applications

• Motion Control - Home Appliance / Industrial Motor

Related Resources

- <u>AN-9096 Smart Power Module, Motion SPM® 55</u> <u>Series User's Guide</u>
- AN-9097 SPM® 55 Packing Mounting Guidance

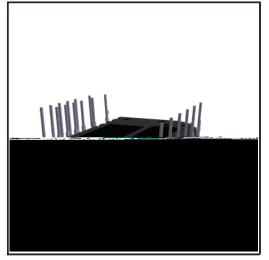


Figure 1. 3D Package Drawing (Click to Activate 3D Content)

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Package Marking and Ordering Information

| Device | Device Marking | Package | Packing Type | Quantity |
|-------------|----------------|-----------|--------------|----------|
| FNB51060TD1 | FNB51060TD1 | SPMFA-A20 | RAIL | 13 |

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Three-Phase Current Sensing

- Active-HIGH interface, works with 3.3 / 5 V Logic, Schmitt-trigger Input
- HVIC for Gate Driving, Under-Voltage and Short-Circuit Current Protection
- · Fault Output for Under-Voltage and Short-Circuit Cur-

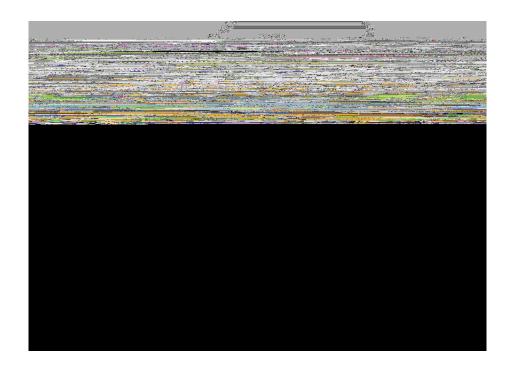
Integrated Power Functions

• 600 V - 10 A IGBT inverter for three phase DC / AC power conversion (Please refer to Figure 3)

Integrated Drive, Protection and System Control Functions

- For inverter high-side IGBTs: gate drive circuit, high-voltage isolated high-speed level shifting
 control circuit Under-Voltage Lock-Out (UVLO) protection
- For inverter low-side IGBTs: gate drive circuit, Short-Circuit Protection (SCP) control supply circuit Under-Voltage Lock-Out (UVLO) protection
- Fault signaling: corresponding to UVLO (low-side supply) and SC faults
- Input interface: High-active interface, works with 3.3 / 5 V logic, Schmitt trigger input
- Built in Bootstrap circuitry in HVIC

Pin Configuration





| Pin Number | Pin Name | Pin Description | |
|------------|-----------------------|---|--|
| 1 | Р | Positive DC-Link Input | |
| 2 | U, V _S (U) | Output for U Phase | |
| 3 | V, V _S (V) | Output for V Phase | |
| 4 | W, V _S (W) | Output for W Phase | |
| 5 | NU | Negative DC-Link Input for U Phase | |
| 6 | N _V | Negative DC-Link Input for V Phase | |
| 7 | N _W | Negative DC-Link Input for W Phase | |
| 8 | IN _(UL) | Signal Input for Low-Side U Phase | |
| 9 | IN _(UH) | Signal Input for High- ide U Phase | |
| 10 | IN _(VL) | Signal Input for Low-Side V Phase | |
| 11 | IN _(VH) | Signal Input for High-Side V Phase | |
| 12 | IN _(WL) | Signal Input for Low-Side W Phase | |
| 13 | IN _(WH) | Signal Input for High-Side W Phase | |
| 14 | V _{DD} | Common Bias Voltage for IC and IGBTs Driving | |
| 15 | СОМ | Common Supply Ground | |
| 16 | C _{SC} | Capacitor (Low-Pass Filter) for Short-circuit Current Detection Input | |
| 17 | V _F | Fault Output, Shut-Down Input, Temperature Output of Drive IC | |
| 18 | V _{B(W)} | High-Side Bias Voltage for W-Phase IGBT Driving | |
| 19 | V _{B(V)} | High-Side Bias Voltage for V-Phase IGBT Driving | |
| 20 | V _{B(U)} | High-Side Bias Voltage for U-Phase IGBT Driving | |

Figure 3. Internal Block Diagram

1. Inverter high-side is composed of three IGBTs, freewheeling diodes, and one control IC for each IGBT.

Internal Equivalent Circuit and Input/Output Pins

Absolute Maximum Ratings ($T_J = 25^{\circ}C$, unless otherwise specified.)

Inverter Part

Note:

5. The maximum junction temperature rating of the power chips integrated within the Motion $\text{SPM}^{\textcircled{B}}$ 55 product is 150 C.

Control Part

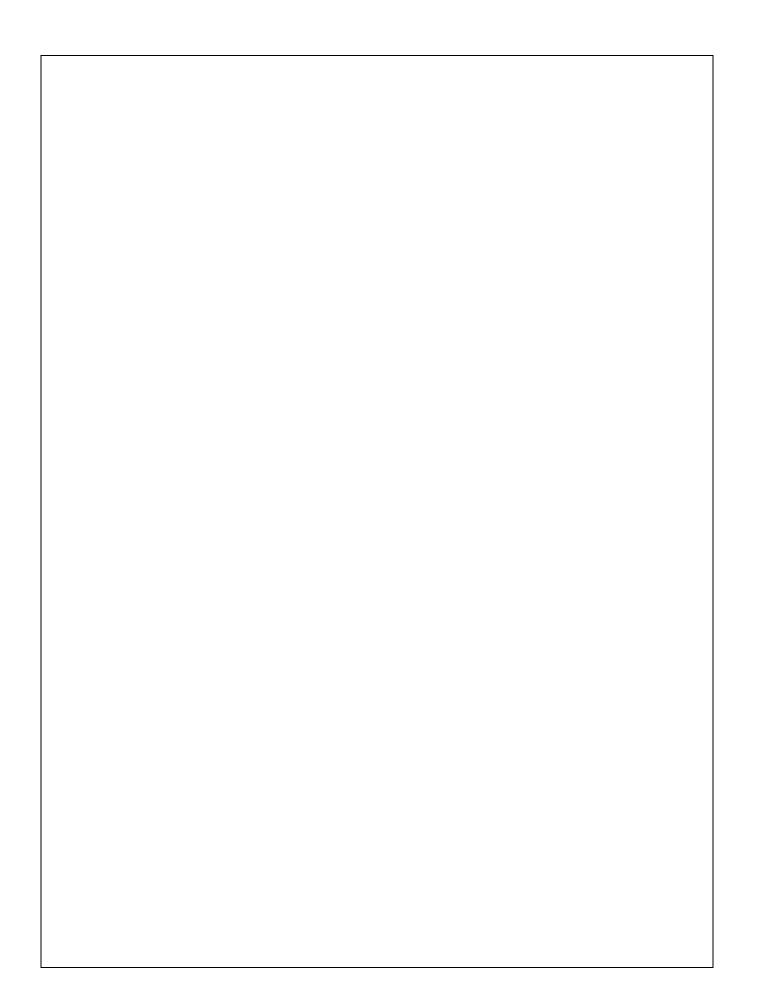
Total System

Thermal Resistance

Note:

6. For Marking " * ", These Value had been made an acquisition by the calculation considered to design factor.

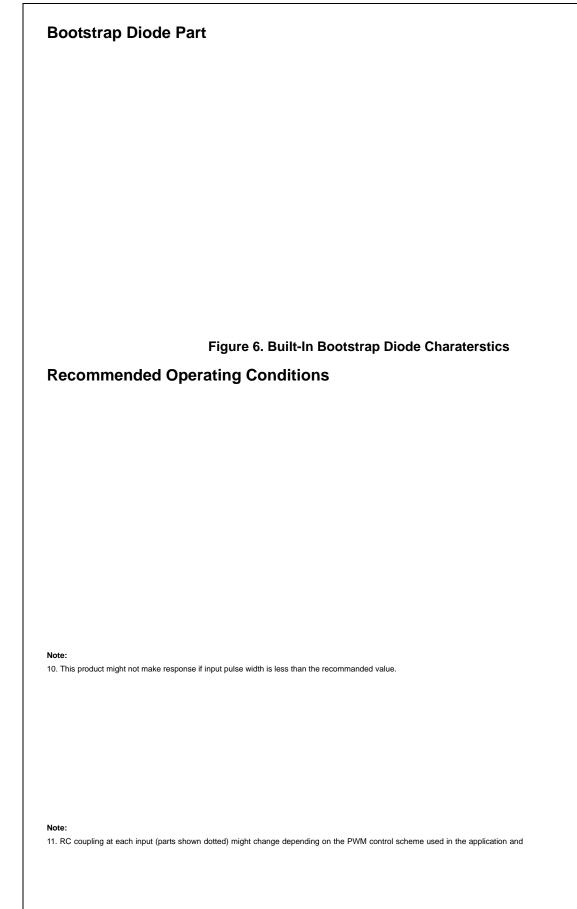
7. For the measurement point of case temperature (T $_{\rm C}$



| Control F | Part | | | | | | |
|----------------------|---|--|---|------|------|------|------|
| Symbol | Parameter | Conditions | | Min. | Тур. | Max. | Unit |
| I _{QDD} | Quiescent V _{DD} Supply Current | $V_{DD} = 15 \text{ V},$ IN _(UH,VH,WH,UL,VL,WL) = 0 V | V _{DD} - COM | - | 1.5 | 2.0 | mA |
| I _{PDD} | Operating V _{DD} Supply Current | V_{DD} = 15 V, f_{PWM} = 20 kHz, duty = 50%, applied to one PWM signal input | V _{DD} - COM | - | 1.8 | 2.5 | mA |
| I _{QBS} | Quiescent V _{BS} Supply Current | V_{BS} = 15 V, IN _(UH, VH, WH) = 0 V | $V_{B(U)} - V_{S(U)}, V_{B(V)} - V_{S(V)}, V_{B(W)} - V_{S(W)}$ | - | 30 | 60 | A |
| I _{PBS} | Operating V _{BS} Supply Current | $\label{eq:VDD} \begin{array}{l} V_{DD} = V_{BS} = 15 \mbox{ V}, f_{PWM} = 20 kHz, \\ duty = 50\%, \mbox{ applied to one PWM} \\ signal input for high - side \end{array}$ | | - | 330 | 450 | A |
| V_{FH} | Fault Output Voltage | $V_{SC} = 0 V$, V_F Circuit: 10 k to 5 V F | Pull-up | 4.5 | - | - | V |
| V_{FL} | | V_{SC} = 1 V, V_F Circuit: 10 k to 5 V F | Pull-up | - | - | 0.5 | V |
| V _{SC(ref)} | Short-Circuit Trip Level | V _{DD} | | | | | |

9. Short-circuit protection is functioning for all six IGBTs.

Figure. 5. V-T Curve of Temperature Output of IC (5V pull-up with 10kohm)



| Parameter | Co | Conditions | | | Max. | Unit |
|-----------------|----------------------|-------------------------|-----|-----|------|---------|
| Device Flatness | See Figure 8 | | -50 | - | 100 | m |
| Mounting Torque | Mounting Screw: - M3 | Recommended 0.7 N • m | 0.6 | 0.7 | 0.8 | N • m |
| | Note Figure 9 | Recommended 7.1 kg • cm | 5.9 | 6.9 | 7.9 | kg • cm |
| Weight | | | - | 6.0 | - | g |

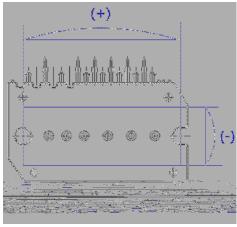


Figure 8. Flatness Measurement Position



Figure 9. Mounting Screws Torque Order

12. Do not make over torque when mounting screws. Much mounting torque may cause package cracks, as well as bolts and Al heat-sink destruction.

13. Avoid one side tightening stress. Figure 10 shows the recommended torque order for mounting screws. Uneven mounting can cause the ceramic substrate of the Motion SPM 55 product to be damaged. The Pre-screwing torque is set to 20 ~ 30 % of maximum torque rating.

Time Charts of Protective Function

Input Signal

Control Supply Voltage

Output Current

Fault Output Signal

a1 : Control supply voltage rises: After the voltage rises UV_{DDR}, the circuits start to operate when next input is applied.

- a2 : Normal operation: IGBT ON and carrying current.
- a3 : Under voltage detection (UV_{DDD}).
- a4 : IGBT OFF in spite of control input condition.

a5 : Fault output operation starts.

- a6 : Under voltage reset (UV_{DDR}).
- a7 : Normal operation: IGBT ON and carrying current.

Figure 10. Under-Voltage Protection (Low-Side)

b1 : Control supply voltage rises: After the voltage reaches UV_{BSR}, the circuits start to operate when next input is applied.

b2 : Normal operation: IGBT ON and carrying current.

- b3 : Under voltage detection (UV_{BSD}).
- b4 : IGBT OFF in spite of control input condition, but there is no fault output signal.
- b5 : Under voltage reset (UV_{BSR})
- b6 : Normal operation: IGBT ON and carrying current

Figure 11. Under-Voltage Protection (High-Side)

(with the external shunt resistance and CR connection)

d1 : High Side First - Input - First - Output Mode

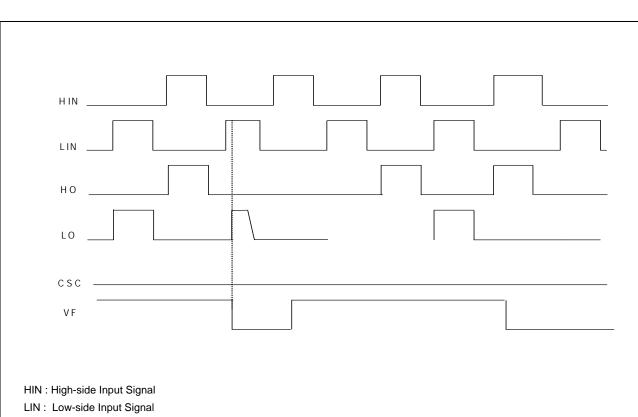
d2 : Low Side Noise Mode : No Lo

d3 : High Side Noise Mode : No Ho

d4 : Low Side First - Input - First - Output Mode

d5 : In - Phase Mode : No Ho

Figure 12. Inter-Lock Function



- HO: High-Side Output Signal
- LO : Low-Side Output Signal
- CSC : Over Current Detection Input
- VF : Shutdown Input Function



1) To avoid malfunction, the wiring of each input should be as short as possible. (less than 2 \sim 3 cm)

2) By virtue of integrating an application specific type of HVIC inside the SPM[®] 55 product, direct coupling to MCU terminals without any opto-coupler or transformer isolation is possible.

3) V_F is open-drain type. This signal line should be pulled up to the positive side of the MCU or control power supply with a resistor that makes I_{FO} up to 5 mA. Please refer to Figure 15.

4) C_{SP15} of around seven times larger than bootstrap capacitor C_{BS} is recommended.

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